## ABSTRACT OF THE DISCLOSURE

A method of detecting and actuating of a Bluetooth device and a control system thereof is dislcosed. When the Bluetooth wireless device is used for the first time, the Bluetooth wireless device with a USB interface connects to a host system via a USB cable. After the host system is booted, the Bluetooth control program of the host system automatically detects and acquires data at a control terminal of the Bluetooth device. The Bluetooth control program further gives a Bluetooth device address to the Bluetooth device and stores the address in the Bluetooth device and the memory of the host system.